

Using Guide of HARIRON Products

- * Both pressure and temperature may be different by heat pressing machine. Test before pressing is highly recommended.
- * After heat pressing, set pressed garment on flat table and cool them down. Do not fold them before cooling down completely.
- * Please keep HARIRON sheet away from direct sunlight, high temperature and humidity. Also, please be careful with aged deterioration. They might cause peeling from bonded garment.

AT • F-NX • FIT • HM-A • PT • NM				
	Temperature	Time		Pressure
		One-layerd	Two-layerd	
Settings for heat bonding	150°C	30 sec.	45 sec.	200 g/cm ²

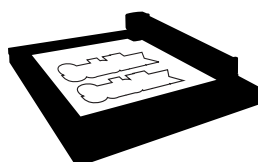
*Two layers logo must be made from the same type of the sheet.

SUBLIX SERIES							
Sheet		Sublimation transfer			Heat Bonding		
		Temperature	Time	Pressure	Temperature	Time	Pressure
Satin V2	Settings	200 °C	60 sec.	200 g/cm ²	165 °C	30 sec.	300 g/cm ²
Blade Heat Seal		200 °C	60 sec.	70 g/cm ²	150 °C	30 sec.	300 g/cm ²
Fine		200 °C	60 sec.	70 g/cm ²	165 °C	30 sec.	300 g/cm ²
Mesh		200 °C	60 sec.	200 g/cm ²	165 °C	30 sec.	300 g/cm ²
Cloth		200 °C	60 sec.	300 g/cm ²	165 °C	30 sec.	300 g/cm ²
Blade Stiker		200 °C	60 sec.	70 g/cm ²	*BLADE STICKER do not need to be heat pressed.		

* Sublix Cloth cannot be bonded by only heat pressing. Please stitch around the logo to secure.

SUBLIX LOGO MAKING OPERATION PROCEDURE

- 1 Design data.
- 2 Print the sublimation logo.
- 3 Cut out the Sublix sheet.
- 4 Make the sublimation tranfer logo.
- 5 Press the logo on the garment.



*For details on making SUBLIX logo, see the document "SUBLIX OPERATION PRCEEDURE".



Sublix series products are patented.

*Sublix is registered as Japanese patent, US patent and European patent. Rest assured of the quality of our products.

For further details, please visit our web site and Youtube channel!



<http://www.hariron.co.jp/e/>



<https://www.youtube.com/channel/UCPSvDAzcdKGpck4dhf6HqfA>

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